

TECHNICAL DATA SHEET

PRIMER FOR PLASTICS



1. Description

Colourless primer for most plastics. Obtain the best anchorage before applying the final finish. Ideal for models and modeling, automotive plastic parts (bumpers, spoilers, mirrors, etc.) as well as any plastic object you wish to paint: pieces of furniture, hard plastic suitcases, toys, etc...)

2. Properties:

- Quick dry primer
- Inner and outer applications
- Coat to be repainted with any kind of paint
- Applicable on plastics such as:
 - ABS
 - Polyurethane (PUR)
 - Polystyrene (PS)
 - Polyamide (PA)
 - Polypropylene (EPDM)
- Excellent resistance
- Very easy application and can be repeated easily too.

3. Recommended uses

Ideal for models and modeling, automotive plastic parts (bumpers, spoilers, mirrors, etc.) as well as any plastic object you wish to paint: pieces of furniture, hard plastic suitcases, toys, etc...)

4. Presentation

Colourless
Cans: 520cc/400ml

5. Technical characteristics:

- | | |
|--------------|----------------|
| • Nature | Special resins |
| • Solvents | Acetates |
| • Propellant | DME |

• Density	0.72 ± 0.02 gr./cc
• Viscosity	10 - 11 sec. (Ford Cup Nr. 4, 20°C)
• % solids in weight	0.5 ± 0.5 % (Theoretical value)
• VOC	722 ± 1 gr./l
• Gloss	<5
• Yield:	520/400ml: 3-4 m ² according to support
• Dry time at 20°C:	Superficial: 10-15 min. To be repainted : After 10-15 min.
• Application temperature	from 10 up to 35°C
• Resistance to heat	Recommendet up to 100°C.
• Inflammability	Extremmely flammable
• Pressure:	4 bars at 20°C / 7 bars al 50°C
• Cleanliness	Cleaning solvent in spray
• Life of the product	> 3 years

6. Instructions

Before applying it, we recommend to lightly sand the surface and clean it with a degreaser. Shake the can well during 1 minute after hearing the ball rattles. Spray at a distance for 25/30 cm. applying thin, quick and criss-cross layers. Let it dry 10-15 minutes between layers. Afterwards you can apply any acrylic or synthetic paint. After the application, the surface temperature must be raised progressively. At the end of the application, turn the can over and spray until only gas come.

7. Security

The aerosol can features the correspondent security indications which must be followed. For further information please check the Security Data Sheet.

The information provided in the present technical sheet is the result of the research undertaken in our laboratory as well as real experiences based on applications. Nevertheless due to the fact that quite often the products are used in conditions beyond our control, we cannot warranty the good results of the product if the application and use are not the correct ones.



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